



CURAPOXY®

DESCRIPTION

CuraPoxy is a solvent free, 100% solid, high build epoxy coating. Formulated for broad range corrosion protection, CuraPoxy is also certified safe for cold and commercial hot potable water (ANS/NSFI Std. 61) with a 5 hour cure time.

TYPICAL PIPE LINING USES

- Water distribution lines 1/2" and larger
- Water treatment and storage facilities

COLOR

Blue is the standard product color.

SOLIDS BY VOLUME & VOCs

100% solids by volume.
Volatile Organic Compounds: 0.0 lbs. /gallon

FILM THICKNESS

CuraPoxy is a 100% solids epoxy with zero shrinkage. Wet film thickness and final dry film thickness are the same (i.e. 10 mils WFT = 10 mils DFT).

THEORETICAL COVERAGE

160 Square feet per gallon at 10 mils thickness. Actual surface coverage will depend on surface irregularities and desired result. Trials are recommended to determine the actual coverage required to yield a desired film thickness for each individual type of installation.

APPLICATION METHOD

CuraPoxy is mixed and applied automatically in a 3 to 1 ratio by volume using the CuraFlo Engineered Flow Lining System®.

THINNING

Do not thin with solvents: Pinholing and loss of adhesion can result. The CuraFlo Engineered Flow Lining System equipment heats the product to obtain the correct viscosity.

CLEAN UP

To clean tools, use acetone, MEK or xylene. To clean skin, wash immediately and thoroughly with soap and water – refer to the Material Safety Data for additional information on health and safety.

POT LIFE

20 minutes for 1 gallon at 75° F. The amount of pot life and working life will vary depending on the quantity of epoxy mixed, ambient temperature

and the container in which the mixed material is held. Contact CuraFlo for additional information.

CURE TIME

CuraPoxy is cured by heating at 100°F for 1 hour followed by 4 hours at 72°F. A 15 minute water flush at 2.5 to 3.5 gallons per minute is required before service

SURFACE TEMPERATURE

Minimum recommended: 50°F
Maximum recommended: 120°F

CERTIFICATIONS

ANSI/NSF Standard 61: **CuraPoxy** is certified to the requirements of ANSI/NSF Standard 61 – Drinking Water System Components.

USDA: **CuraPoxy** is acceptable as a coating for application to surfaces where there is a possibility of incidental food contact.

AWWA: **CuraPoxy** meets the physical and performance requirements of ANSI/AWWA C210-92, "Liquid-Epoxy Coating Systems for the Interior and Exterior of Steel Water Pipelines".

IAPMO: **CuraPoxy** is certified to the requirements of IAPMO IGC 189 for application in pressurized metallic water piping systems.

SURFACE PREPARATION

Surfaces to receive coating must be cleaned of all oil, grease, rust, scale, deposits and other contaminants. Contact CuraFlo for specific recommendations.

COMPONENTS AND MIXING

CuraPoxy is mixed and applied automatically in a 3 to 1 ratio by volume using the CuraFlo Engineered Lining System. When mixing by hand, mix only full kits, individually mix both Part A and Part B containers prior to metering 3 parts of Part A to 1 part of Part B by volume into a clean container. Completely mix combined components for a minimum of one minute before transferring contents to a clean container. Continue mixing in the clean container a minimum of one minute before application. Be certain to scrape the sides frequently to attain a thorough mix. Containers need to be mixed prior to metering if contents have settled.

SHELF LIFE AND STORAGE

Shelf Life: 1 year in sealed, unmixed containers at room temperature. Store in sheltered area

between 60° F and 80° F (15° C and 27° C). Containers may need to be mixed if contents have settled.

VISCOSITY

Part A, 12,000 to 25,000cps, Brookfield RVF
Part B, 15,000 – 35,000 cps, Brookfield RVF

SAFETY

Consult the Material Safety Data Sheet for this product concerning health and safety information before using. Strictly follow all notices on the Material Safety Data Sheet and container label. If you do not fully understand the notices and procedures provided, or if you cannot strictly comply with them, do not use this product. Actual safety measures are dependent on application methods and work environment. Contact CuraFlo to obtain a copy of the Material Safety Data Sheet at 888-428-7235.

PERFORMANCE TESTING

DESCRIPTION	METHOD	RESULT
Tensile Strength	ASTM D 638	7,700 psi
Tensile Ultimate Elongation	ASTM D 638	1.2%
Compressive Strength	ASTM D 695	16,600 psi
Flexural Strength	ASTM D 790	10,600 psi
Hardness, Shore D	ASTM D 2240	88
Adhesion	ASTM D 4541, Steel (SSPC SP-10) Concrete	>2,500 psi Substrate Failure
Temperature Resistance	Steel, Unprimed and Concrete	200°F

Warranty and Disclaimer: CuraFlo warrants its products to be free of manufacturing defects and that they will meet CuraFlo's current published physical properties when applied in accordance with CuraFlo's directions and tested in accordance with ASTM and CuraFlo standards. If within one (1) year from purchase, any product does not meet the physical properties or is defective in manufacture, CuraFlo, at its sole option will either replace the defective product or refund the purchase price. This warranty is void if the product is used contrary to CuraFlo's written directions.

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